

TECHNICAL DATA



Flexible Heat Shrinkable Polyolefin Tubing

Halogen-Free

Product Code: 2S1(600V)

2S2 (300V)

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UL FILE #E176865

Safety Standard : UL224 VW-1, C-UL CSA C 22.2 OFT

Product No. : 2S1yy-xx.x 2S2yy-xx.x (yy - represents color of the tube e.g. BK=Black WH=White YE=Yellow RD=Red GR=Green BL= Blue ; xx.x – represents expanded ID from 1mm x 50mm)

Product Introduction : **BC TUBE** 2S1 & 2S2 Halogen Free Heat Shrinkable Tube is newly developed environmental-friendly flame retardant heat shrinkable tube, using specially designed formulation of high polymers, through cross-link by electric accelerator and continuous expansion. The properties of environment-friendly, flexibility flame retardant, quick shrink and stable performance make them widely used in the field of electronics, communication, automobile, and widely applied for connecting or end-handing, electric wire, insulating and harness of electric wire corrosion and rust –proof of metallic rods or tubes, antenna protection and marking for other products.

Characteristics:

1. Do not contain four heavy metal elements and four halogen elements. Pass in SGS test.
2. Do not contain organic stannum compound. Asbestos, Azo Compounds and Formaldehyde.
3. Operating Temperature: -55°C ~ 125°C
4. Shrinking Temperature: Start at 70°C, and full recovery at 110°C (for thin wall), longitudinal shrink ration: ≤8%
5. Flexible, flame retardant
6. The Available sizes from \varnothing 0.6 ~ \varnothing 180mm, can produce upon customer's special requirement.
7. Easy for use oven or heating gun and it will shrink.
8. Meet Sony and RoHS environmental standard
9. Available in standard colors: Black, White, Red, Yellow, Green, Blue are the basic colors. Other colors are not kept as stock. Need to produce.

Property :

		Property	Test Method	Typical Performance
Physical property	Tensile Strength (MPa)		ASTM D2671	≥10.4
	Elongation (%)		ASTM D2671	≥200
	Tensile Strength after heat aging (Mpa)		UL224 158°C x 168hr	≥7.3
	Elongation after heat aging (%)		UL224 158°C x 168hr	≥100
	Heat shock resistance		UL224 250°C x 4hr	No dripping No cracking
Electrical property	Dielectric strength		IEC 243	≥15 KV/mm
	Pressure resistance	300V	UL224	1500V No cracking
		600V	UL224	2500V No cracking
Volume resistance (Ω.cm)		IEC 93	> 1 x 10 ¹⁴ Ω*cm	
Chemical property	Corrosion Action		UL224 158°C x 168hr	PASS
	Copper Compatibility		UL224 158°C x 168hr	PASS
	Flammability		UL224	VW-1

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Environmental Property

Dimensions

SIZE		AS SUPPLIED	AFTER RECOVERY		STANDARD PACKAGE
Inch	mm	INTERNAL DIAMETER mm	INTERNAL DIAMETER MAX mm	WALL THICKNESS NOM mm	SPOOL LENGTH M/Spool
3/64	0.8	1.1±0.2	0.50	0.22	200
1/16	1.0	1.5±0.2	0.65	0.28	200
	1.5	2.0±0.2	0.85	0.32	200
3/32	2.0	2.5±0.2	1.00	0.35	200
	2.5	3.0±0.2	1.30	0.38	200
1/8	3.0	3.5±0.2	1.50	0.40	200
	3.5	4.0±0.2	1.80	0.42	200
	4.0	4.5±0.2	2.00	0.45	200
3/16	4.5	5.0±0.2	2.30	0.50	200
	5.0	5.5±0.2	2.5	0.55	100
1/4	6.0	6.5±0.2	3.0	0.55	100
5/16	7.0	7.5±0.3	3.5	0.55	100
	8.0	8.5±0.3	4.0	0.60	100
3/8	9.0	9.5±0.3	4.5	0.60	100
	10.0	10.5±0.3	5.0	0.60	100
	11.0	11.5±0.3	5.5	0.60	100
1/2	12.0	12.5±0.3	6.0	0.60	100
	13.0	13.5±0.3	6.5	0.65	100
	14.0	14.5±0.3	7.0	0.65	100
5/8	15.0	15.5±0.4	7.5	0.70	100
	16.0	16.5±0.4	8.0	0.70	100
	17.0	17.5±0.4	8.5	0.70	100
3/4	18.0	19.0±0.5	9.0	0.80	100
	20.0	21.0±0.5	10.0	0.80	100
	22.0	23.0±0.5	11.0	0.80	100
1	25.0	26.0±0.5	12.5	0.90	50
	28.0	29.0±0.5	14.0	0.90	50
1-1/4	30.0	31.5±1.0	15.0	0.95	50
	35.0	36.5±1.0	17.5	1.00	50
1-1/2	40.0	41.5±1.0	20.0	1.00	50
	45.0	46.5±1.0	22.5	1.00	25
2	50.0	≥ 50	25.0	1.00	25
	60.0	≥ 60	31.0	1.30	25
	70.0	≥ 70	36.0	1.30	25
3	80.0	≥ 80	41.0	1.46	25
	90.0	≥ 90	46.0	1.46	25
4	100.0	≥ 100	51.0	1.46	25
5	120.0	≥ 120	61.0	1.56	25
6	150.0	≥ 150	76.0	1.56	25
7	180.0	≥ 180	91.0	1.56	25

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